

SM1030

Cu-PHC (Cu-Se)

Alloy characteristics

Cu-PHC is a high purity, low level residual phosphorus, deoxidized copper. It has a very high electrical and thermal conductivity, good welding and soldering properties as well as resistance to hydrogen. It has excellent hot and cold forming properties, and a good corrosion resistance in water and especially in atmosphere (including industrial atmosphere). Cu-PHC has a higher conductivity than Cu-HPC. The alloy is registered US EPA antimicrobial.

Main application: High frequency cable, Submarine cable strip, Commutators, Electrical conductors, Bus bars, Terminals, Pressure vessels, Billet mold tube.

Mechanical properties

Temper condition

	R200	R240	R290	R360
Tensile strength in N/mm ² ref only	200-260	240-300	290-360	>360
0,2% yield strength in N/mm ²	<100	>180	>250	>320
Vickers hardness HV	45-65	65-95	90-110	>110
Elongation A _{L50%}	-	> 8	>4	>2

Physical properties (Typical values in annealed temper at 20 °C)

Thermal expansion coefficient 20 ... 300 °C	17.7	10 ⁻⁶ /K
Specific heat capacity	0.385	J/(g·K)
Density	8.94	g/cm ³
Thermal conductivity	385	W/(m·K)
Thermal coefficient of electrical resistance (0 ... 100 °C)	3.7	10 ⁻³ /K
Modulus of elasticity (1 GPa = 1 kN/mm ²) cold formed	132	GPa
Electrical conductivity (IACS)	100	%

Material designation

DIN EN	CW020A
UNS	C10300

Chemical composition

Cu	99.95 %
P	0.001-0.005 %

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